

Proportional regulator for the pressure control



- High precision
- Reduced response times
- Minimum consumption
- Self-regulation function
- Flexibility of use
- Compact design
- Suitable for use with oxygen

Series K8P electronic proportional micro regulators have evolved from our Series K8 mini-solenoid valves. Series K8P regulators guarantee excellent pressure regulation, fast response times, self-regulation and low energy consumption. Series K8P is a high performance proportional pressure regulator which is suitable for use in all applications where high precision, quick response times and low consumption are required.

The K8P regulator adjusts the outlet pressure through the operation of two K8 monostable valves according to the inlet signal and to the retroactivity of the internal pressure sensor.

A self-adjusting function has been integrated into the regulator control algorithm to guarantee the highest levels of performance apart from the volume connected.

Fluids	filtered compressed air, unlubricated, according to ISO 8573-1 class 7.4.4, oxygen, inert gases (argon, molecular nitrogen)	
Pressures	Regulated pressure 0,5 ÷ 10 bar 0,15 ÷ 3 bar 0,35 ÷ 7 bar 0,05 ÷ 1 bar Max inlet pressure	
	11 bar 4 bar 8 bar 1,5 bar	
Working temperature	0 ÷ 50°C	
Analogical input	0-10 V DC 4-20 mA Ripple ≤ 0,2%	
Analogical output	0,5 - 9,5 V [Feedback ]	
Analog input impedance	20.000 Ω for versions 0-10 V 250 Ω for versions 4-20 mA	
Maximum flow	12 l/min with regulated pressure = 6 bar (IN Pres. 10 bar) 6 l/min with regulated pressure = 3 bar (IN Pres. 4 bar) 8 l/min with regulated pressure = 7 bar (IN Pres. 8 bar) 2 l/min with regulated pressure = 1 bar (IN Pres. 1,5 bar)	
Supply / Use	24 V ~ ~ 1 W	
Function	3/2 NC	
Linearity	< ±1% FS	
Hysteresis	±0,5% FS	
Resolution	±0,5% FS (referred to the command signal)	
Repeatability	±0,5% FS	
Minimal set point change	50 mV => 50 mB (10 bar) 100 mV => 30 mB (3 bar)	
Electrical connection	M8 4 Pin (Male)	
Protection class	IP65 (with standard sub-base or with single use) IP51 (with Light sub-base and Light Sub-base for the pressure remote reading)	
In compliance with the Europear Directive 2004/108/EC	1	

Products designed for industrial applications. General terms and conditions for sale are available on www.camozzi.com This document contains a description of the products offered by Camozzi Automation at time of publication. For more completer and up to date information about the Camozzi Automation product range, please refer to our online catalogue at http://catalogue.camozzi.com/

#### **GENERAL DATA**

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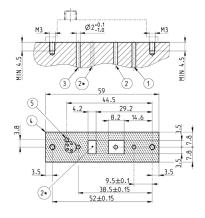
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#### MICRO REGULATOR ELECTRONIC PROPORTIONAL SERIES K8P - CODING EXAMPLE

## **CODING EXAMPLE**

K8P	- 0 - D 5 2 2 - 0 OX1
K8P	SERIES
0	BODY DESIGN: 0 = Stand alone S = Standard Sub-base L = Light Sub-base T = Light Sub-base for the pressure remote reading
D	WORKING PRESSURE: D = 0 - 10 bar E = 0 - 3 bar F = 0 - 7 bar B = 0 - 1 bar
5	VALVE FUNCTIONS: 5 = 3/2-way NC
2	COMMAND: 2 = 0-10 V DC 3 = 4-20 mA
2	OUTPUT SIGNAL: 2 = 0-10 V
0	CABLE LENGTH: 0 = without cable 2F = straight cable, 2 m 2R = right angle cable (90 degrees), 2 m 5F = straight cable, 5 m 5R = right angle cable (90 degrees), 5 m
<b>OX1</b>	VERSIONS: = standard OX1 = for use with oxygen (in compliance with ASTM G93-03 Level E)
	APPLICATIONS
	The K8P proportional regulator can be used as a pilot valve to control the opening of high flow valves or to check the high flow pressure regulators proportionally (version with sub-base for the pressure remote reading). It enables proportional control of power in lifting systems and can be used with inert gas to maintain a constant pressure in pneumatic cylinders or expansion valve chambers. It has also been designed to maintain a constant pressure during the smoothing process in woodworking machines or to adjust the opening of diaphragm valves.

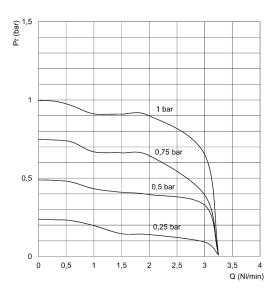
# Interface for single use without sub-base



	Notes	
1 = Inlet pressure	Pneumatic connection	
2 = Outlet pressure	Pneumatic connection	
2* = area for possible positioning of outlet port 2	Do not exceed the indicated outline	
3 = Exhaust	Pneumatic connection	
4 = OUTLET DIMENSION		
5 = VENT PORT FOR IP65	Optional when a OR seal is mounted	

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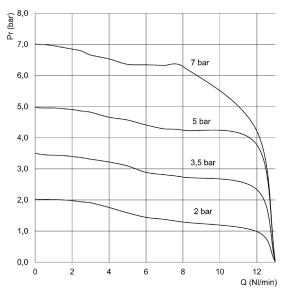
## **FLOW DIAGRAMS**



0-1 bar version

Pr = Outlet pressure (bar)\* Q = Flow (Nl/min)\*

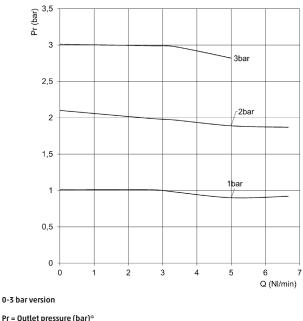
\* = Inlet pressure 2 bar



0-7 bar version

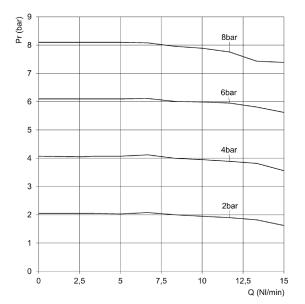
Pr = Outlet pressure (bar)\* Q = Flow (Nl/min)\*

\* = Inlet pressure 8 bar



Pr = Outlet pressure (bar)\* Q = Flow (Nl/min)\*

\* = Inlet pressure 4 bar



0-10 bar version

Pr = Outlet pressure (bar)\* Q = Flow (Nl/min)\*

\* = Inlet pressure 10 bar



MICRO REGULATOR ELECTRONIC PROPORTIONAL **SERIES K8P - DIMENSIONAL CHARACTERISTICS** 

## Series K8P electronic proportional micro regulator

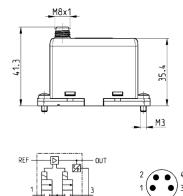
#### M8 4-POLE MALE CONNECTOR



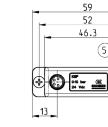
Pin 1: +24 V DC (Power supply) Pin 2: Command analogical signal 0-10 V DC or 4-20 mA Pin 3: 0 V (Ground) common also for the command signal

Pin 4: Output analogical signal (according to the regulated pressure)

5 Red LED 6 Green LED



K8P1



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Mod.	
K8P-*-D522-**	
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Mod.	Working pressure	Use with oyxgen	Command
K8P-*-D522-**	0-10 bar	ПО	0-10 V DC
K8P-*-E522-**	0-3 bar	NO	0-10 V DC
K8P-*-D532-**	0-10 bar	NO	4-20 mA
K8P-*-E532-**	0-3 bar	NO	4-20 mA
K8P-*-B522-**	0-1 bar	NO	0-10 V DC
K8P-*-F522-**	0-7 bar	NO	0-10 V DC
K8P-*-B532-**	0-1 bar	NO	4-20 mA
K8P-*-F532-**	0-7 bar	NO	4-20 mA
K8P-*-B522-**0X1	0-1 bar	yes	0-10 V DC
K8P-*-F522-**0X1	0-7 bar	yes	0-10 V DC
K8P-*-E522-**0X1	0-3 bar	yes	0-10 V DC
K8P-*-B532-**0X1	0-1 bar	yes	4-20 mA
K8P-*-F532-**0X1	0-7 bar	yes	4-20 mA
K8P-*-E532-**0X1	0-3 bar	yes	4-20 mA

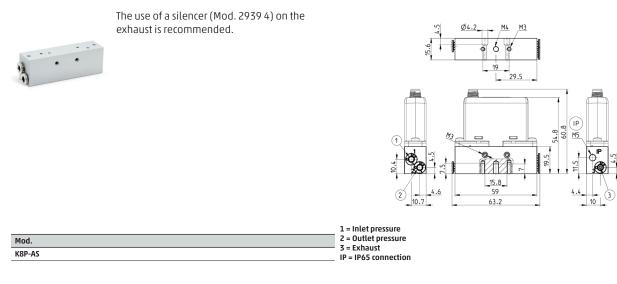
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\* = sub-bases and single use can be supplied for all versions \*\* = all the cables can be supplied for all versions

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#### Standard Sub-base



#### Light Sub-base

• •	2901 M5) on the exhaust is recommended.	M5 3 Ø4 2 Ø4 1 P P P P P P P P P P P P P P P P P P P
Mod. K8P-AL		1 = Inlet pressure 2 = Outlet pressure 3 = Exhaust

## Light Sub-base for the pressure remote reading

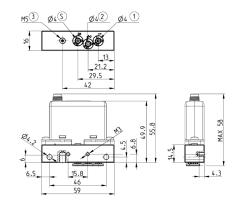
The use of a silencer (Mod. 2931 M5, 2938 M5, 2901 M5) on the exhaust is recommended.

The use of a silencer (Mod. 2931 M5, 2938 M5,



Mod.

K8P-AT



1 = Inlet pressure 2 = Outlet pressure

3 = Exhaust S = remote-mounted sensor

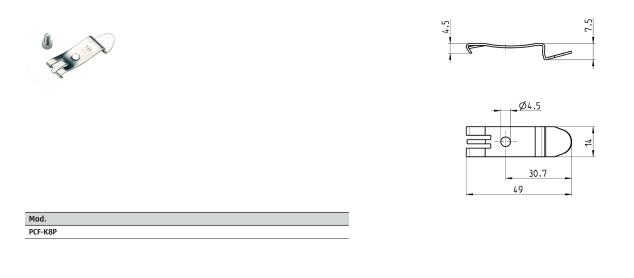
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MICRO REGULATOR ELECTRONIC PROPORTIONAL SERIES K8P - ACCESSORIES

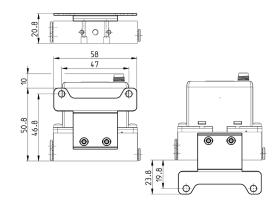
# Mounting bracket for DIN rail Open Frame



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# Bracket for horizontal mounting, for standard sub-base





Mod.		
K8P-B1		

# Extension with M8 4-pin female connector



Mod.	Type of connector	Cable length (m)
CS-DF04EG-E200	straight	2
CS-DF04EG-E500	straight	5
CS-DR04EG-E200	90°	2
CS-DR04EG-E500	90°	5

