

# NON ROTATING SPRING PLUNGERS

## SERIES NPM - NPR

These spring plungers are used in situations where significant height differences of the workpiece have to be compensated for. Thread size M3, M5, G1/8, G1/4, plunger stroke length from 5 to 75 mm.



- Spring plungers with lower pressure for soft contact on delicate surfaces, and good compensation in height
- Soft contact on delicate surfaces
- Good compensation in height
- Wide range of sizes with different stroke lengths covering a wide range of applications
- Non rotating version available

The spring plungers are used in situations where significant height differences of the workpieces have to be compensated for. The spring provides furthermore a gentle approach towards the workpiece without further complex controls in fully automated system, which is important when handling sensitive workpieces.

Applications:

- Handling of parts with different heights (for example curved metal sheets)
- Handling of a very fragile parts (for example glass sheets), or parts with a delicate surface

### GENERAL DATA

Description	<ul style="list-style-type: none"> <li>- spring plunger consisting of a high-strength steel rod</li> <li>- guide sleeve</li> <li>- lower spring</li> <li>- threaded fitting (internal thread for suction pads until M5, otherwise external thread)</li> </ul>
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**NON ROTATING SPRING PLUNGERS**  
**SERIES NPM - NPR - CODING EXAMPLE**

**CODING EXAMPLE**

<b>NPM</b>	-	<b>FM</b>	-	<b>1/4</b>	-	<b>75</b>
<b>NPM</b>	SERIES NPM = spring plunger NPR = spring plunger - non-rotating					
<b>FM</b>	THREAD VERSION FM = female/male FF = female/female					
<b>1/4</b>	THREAD M3 = M3 M5 = M5 1/8 = G1/8 1/4 = G1/4					
<b>75</b>	COMPENSATION STROKE 05 = 5 mm 10 = 10 mm 15 = 15 mm 20 = 20 mm 25 = 25 mm 50 = 50 mm 75 = 75 mm					

VACUUM TECHNOLOGY

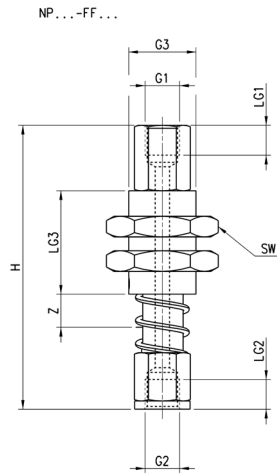
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**Technical data**

Mod.	Spring force (N/mm)	Spring force in rest position (N)	Spring force at half the stroke length (N)	Plunger stroke length (mm)	Max. vertical static load (N)	Max. horizontal static load (N)	Weight [g]
NPM-FF-M3-05	0,596	1,49	2,98	5	550	47	9
NPM-FF-M5-05	0,508	3,3	4,57	5	1500	132	16
NPM-FF-M5-10	0,323	2,75	4,36	10	1500	97	19
NPM-FF-M5-20	0,209	1,78	3,87	20	1500	63	25
NPM-FM-1/8-15	0,221	3,53	5,19	15	3700	385	80
NPM-FM-1/8-25	0,143	3,57	5,36	25	3700	283	90
NPM-FM-1/8-50	0,097	2,92	5,34	50	3700	173	110
NPM-FM-1/4-25	0,711	6,47	15,36	25	2400	747	145
NPM-FM-1/4-50	0,452	1,4	12,7	50	2400	466	175
NPM-FM-1/4-75	0,262	5,38	15,2	75	2400	340	190
NPR-FF-M3-05	0,596	1,49	2,98	5	550	47	9
NPR-FF-M5-05	0,508	3,30	4,57	5	1500	132	16
NPR-FF-M5-10	0,323	2,75	4,36	10	1500	97	19
NPR-FF-M5-20	0,209	1,78	3,87	20	1500	63	25
NPR-FM-1/8-15	0,221	3,53	5,19	15	3700	385	80
NPR-FM-1/8-50	0,097	2,92	5,34	50	3700	173	110
NPR-FM-1/4-25	0,711	6,47	15,36	25	2400	747	144
NPR-FM-1/4-75	0,262	5,38	15,20	75	2400	340	202

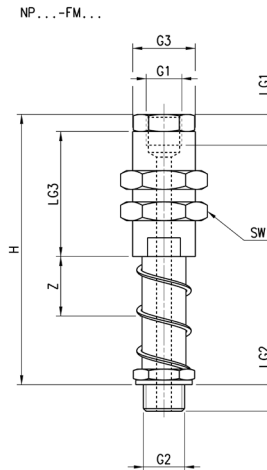
**NON ROTATING SPRING PLUNGERS**  
**SERIES NPM - NPR - DIMENSIONAL CHARACTERISTICS**

**NPM-NPR Female - Female Version**



Mod.	G1	G2	G3*	H	LG1	LG2	LG3	SW1	Z
NPM-FF-M3-05	M3F	M3F	M6X0,75	33,5	3,8	6	10	10	5
NPM-FF-M5-05	M5F	M5F	G1/8	41,2	5,5	6,2	15	14	5
NPM-FF-M5-10	M5F	M5F	G1/8	47,2	5,5	6,2	15	14	10
NPM-FF-M5-20	M5F	M5F	G1/8	59,2	5,5	6,2	15	14	20
NPR-FF-M3-05	M3F	M3F	M6X0,75	33,5	3,8	6	10	10	5
NPR-FF-M5-05	M5F	M5F	G1/8	41,2	5,5	6,2	15	14	5
NPR-FF-M5-10	M5F	M5F	G1/8	47,2	5,5	6,2	15	14	10
NPR-FF-M5-20	M5F	M5F	G1/8	59,2	5,5	6,2	15	14	20

**NPM-NPR Female - Male Version**



Mod.	G1	G2	G3*	H	LG1	LG2	LG3	SW1	Z
NPM-FM-1/8-15	G1/8	G1/8 M	M16X1	80	8	6,5	30	22	15
NPM-FM-1/8-25	G1/8	G1/8 M	M16X1	93	8	6,5	30	22	25
NPM-FM-1/8-50	G1/8	G1/8 M	M16X1	124	8	6,5	30	22	50
NPM-FM-1/4-25	G1/8	G1/4 M	M20X1,5	95	13	8,5	40	24	25
NPM-FM-1/4-50	G1/8	G1/4 M	M20X1,5	124,5	13	8,5	40	24	50
NPM-FM-1/4-75	G1/8	G1/4 M	M20X1,5	154	13	8,5	40	24	75
NPR-FM-1/8-15	G1/8	G1/8 M	M16X1	80	8	6,5	30	22	15
NPR-FM-1/8-50	G1/8	G1/8 M	M16X1	124	8	6,5	30	22	50
NPR-FM-1/4-25	G1/8	G1/4 M	M20X1,5	95	13	8,5	40	24	25
NPR-FM-1/4-75	G1/8	G1/4 M	M20X1,5	154	13	8,5	40	24	75