

TWIN CYLINDERS

SERIES QX

Double-acting, magnetic, guided
 ø 10x2, 16x2, 20x2, 25x2, 32x2 mm



- High force
- Precise movement
- Integrated guide
- QXB: linear ball bearings
- QXT: sintered bronze bushes

Series QX actuators offer a wide range of solutions covering a great number of applications which require a guided linear movement. The design of the double piston, besides assuring a solid and effective guide, offers double force in compact dimensions. Where a high force with precise movement is required, along with a non-rotation function and integrated guide, the QX cylinders are the ideal solution.

The range includes two guide versions with sintered bronze bushes or with linear ball bearings.

GENERAL DATA

Type of construction	Compact, non magnetic QXT = sintered bronze bushes - QXB = linear ball bearings
Operation	Double-acting
Materials	Body and flange = anodized AL QXT piston rod = stainless steel AISI 303 - QXB piston rod = hardened steel C50 seals = PU
Mounting method	By means of threaded holes
Strokes	From 10 to 100
Operating temperature	0° ÷ 80°C (with dry air - 20°C)
Operating speed	50 ÷ 500 mm/s
Operating pressure	1 ÷ 10 bar
Fluid	Clean air, without lubrication. If lubricated air is used, it is recommended to use oil ISOVG32. Once applied the lubrication should never be interrupted.

TWIN CYLINDERS
SERIES QX - STANDARD STROKES

PNEUMATIC ACTUATION

1

Standard strokes

■ = Double-acting

Ø	10	20	30	40	50	75	100
10	■	■	■	■	■	■	
16	■	■	■	■	■	■	■
20	■	■	■	■	■	■	■
25	■	■	■	■	■	■	■
32	■	■	■	■	■	■	■

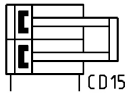
CODING EXAMPLE

QX	T	2	A	020	A	050
QX	SERIES					
T	VERSION T = sintered bronze bushes B = linear ball bearings					
2	OPERATION 2 = double-acting (1 flange) radial / axial pressure supply 3 = double-acting through-rod (double-flange), radial pressure supply					PNEUMATIC SYMBOLS CD15 CD16
A	MATERIALS A = anodized aluminium body, rolled stainless steel AISI 303 (QXT) or hardened steel C50 (QXB) piston rod					
020	BORE 010 = 10 mm - 016 = 16 mm - 020 = 20 mm - 025 = 25 mm - 032 = 32 mm					
A	TYPE OF DESIGN A = standard					
050	STROKE (see the table)					

Pneumatic symbols

The pneumatic symbols which have been indicated in the CODING EXAMPLE are shown below.

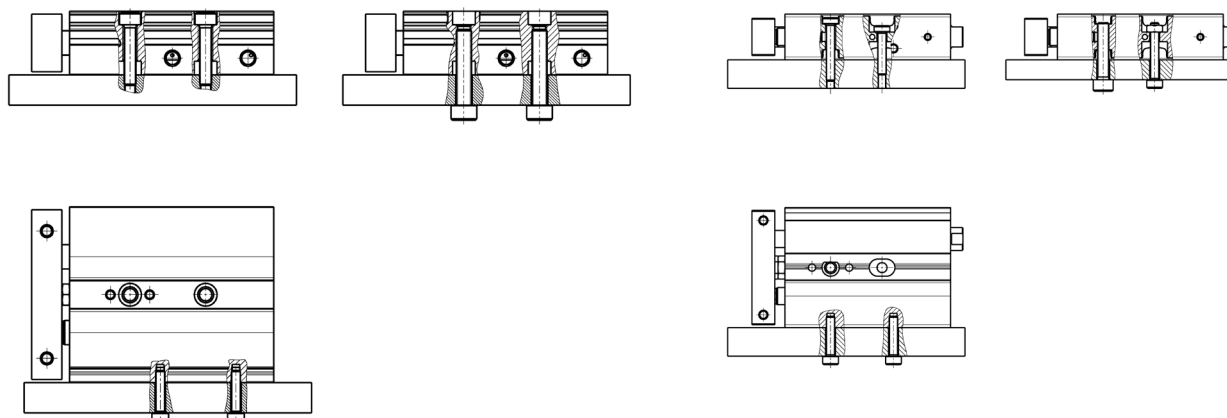
CD15



CD16



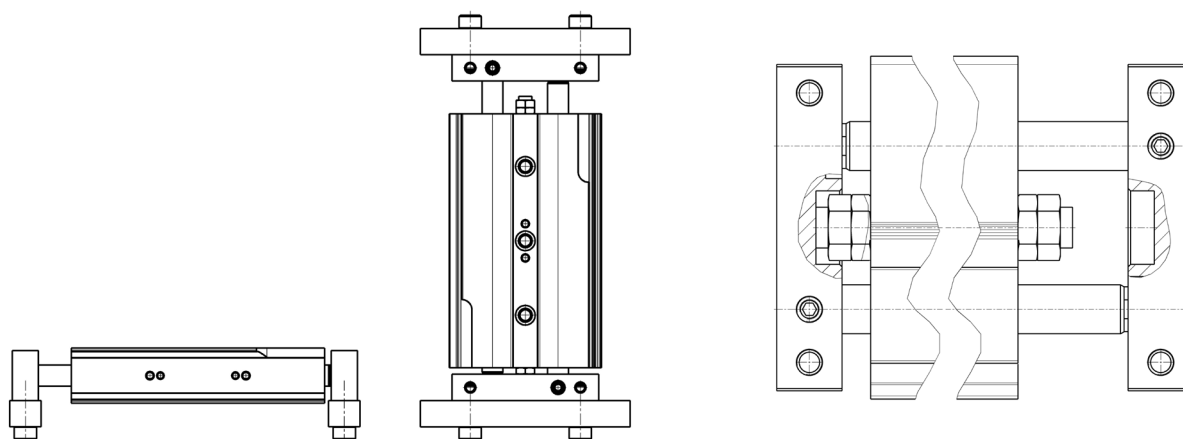
Fixing examples with flange in motion



For diameters from 16 to 32

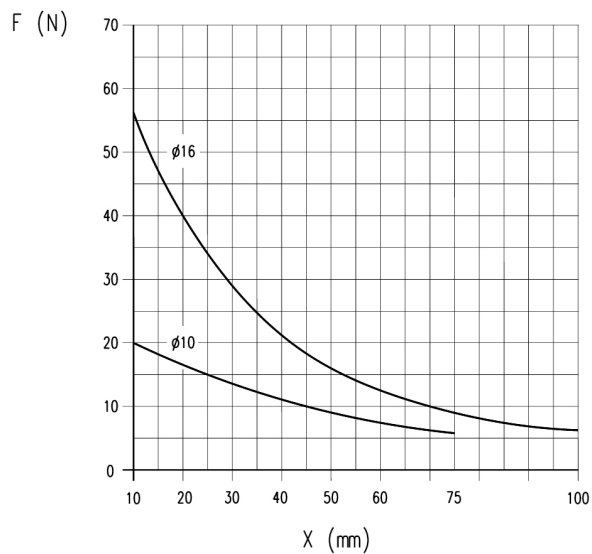
To mount the sensors of QX cylinders $\varnothing 10$ in the middle grooves, it is advisable to use M3 screws UNI 9327 and nuts M3 UNI 5589.

Fixing examples with cylinder body in motion

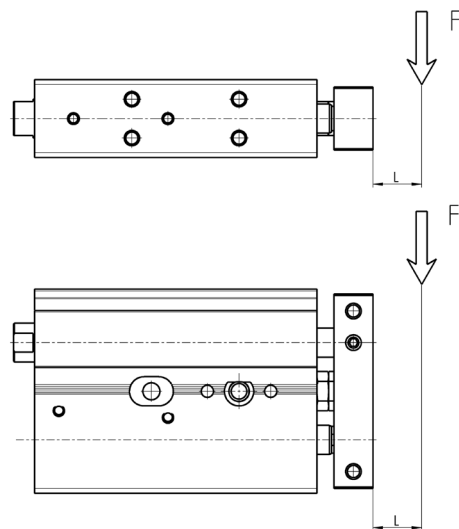


The front and rear regulation screw allows the adjustment of the stroke up to -10mm.

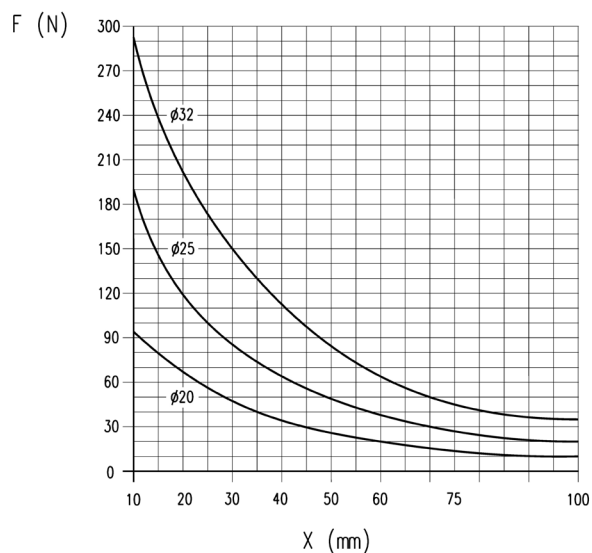
Diagram of max. applicable loads depending on the stroke (X)



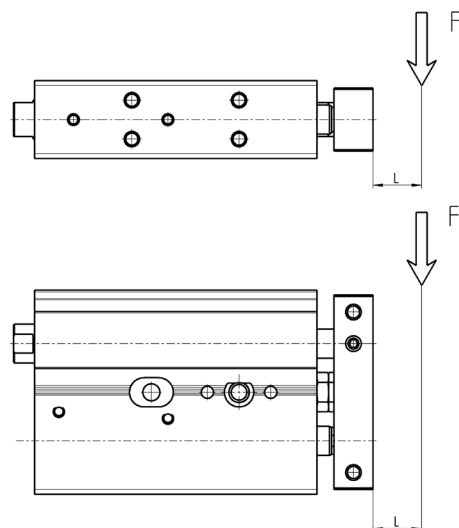
X = cylinder stroke mm
F = load applied on the flange in N



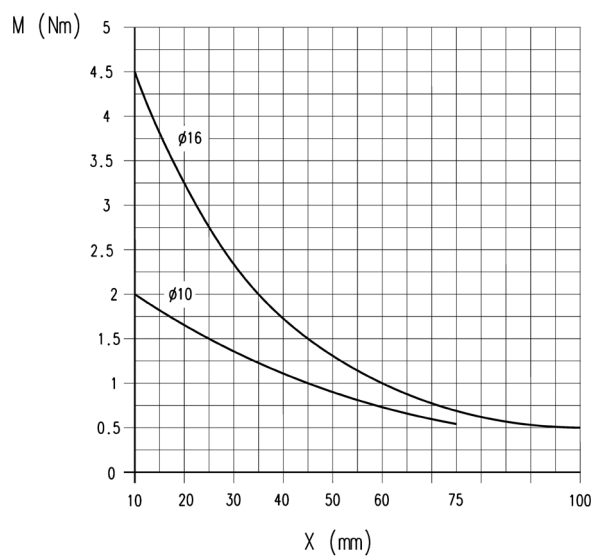
Load "F" should be considered fixed on the flange of the cylinder and with a theoretical projection of L = 0 mm.



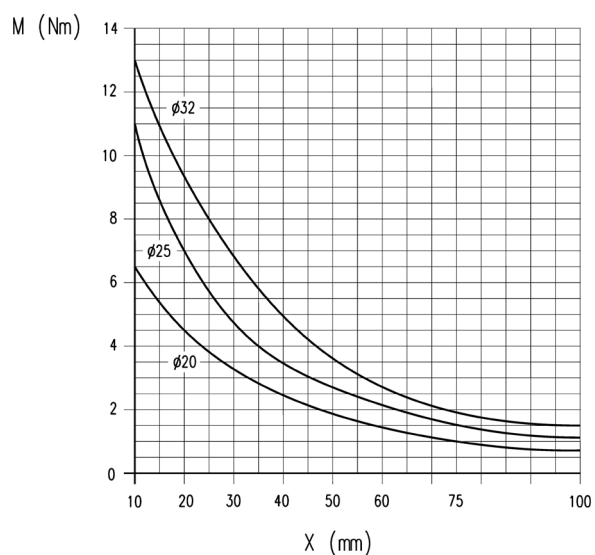
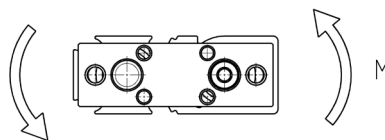
X = cylinder stroke mm.
F = load applied on the flange in N.



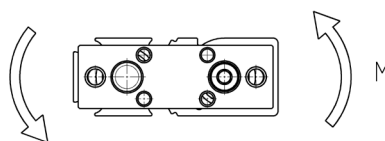
Load "F" should be considered fixed on the flange of the cylinder and with a theoretical projection of L = 0 mm.

Diagram of max. torque moment depending on the stroke (X)


X = cylinder stroke in mm
 M = torque moment applied on the flange in Nm



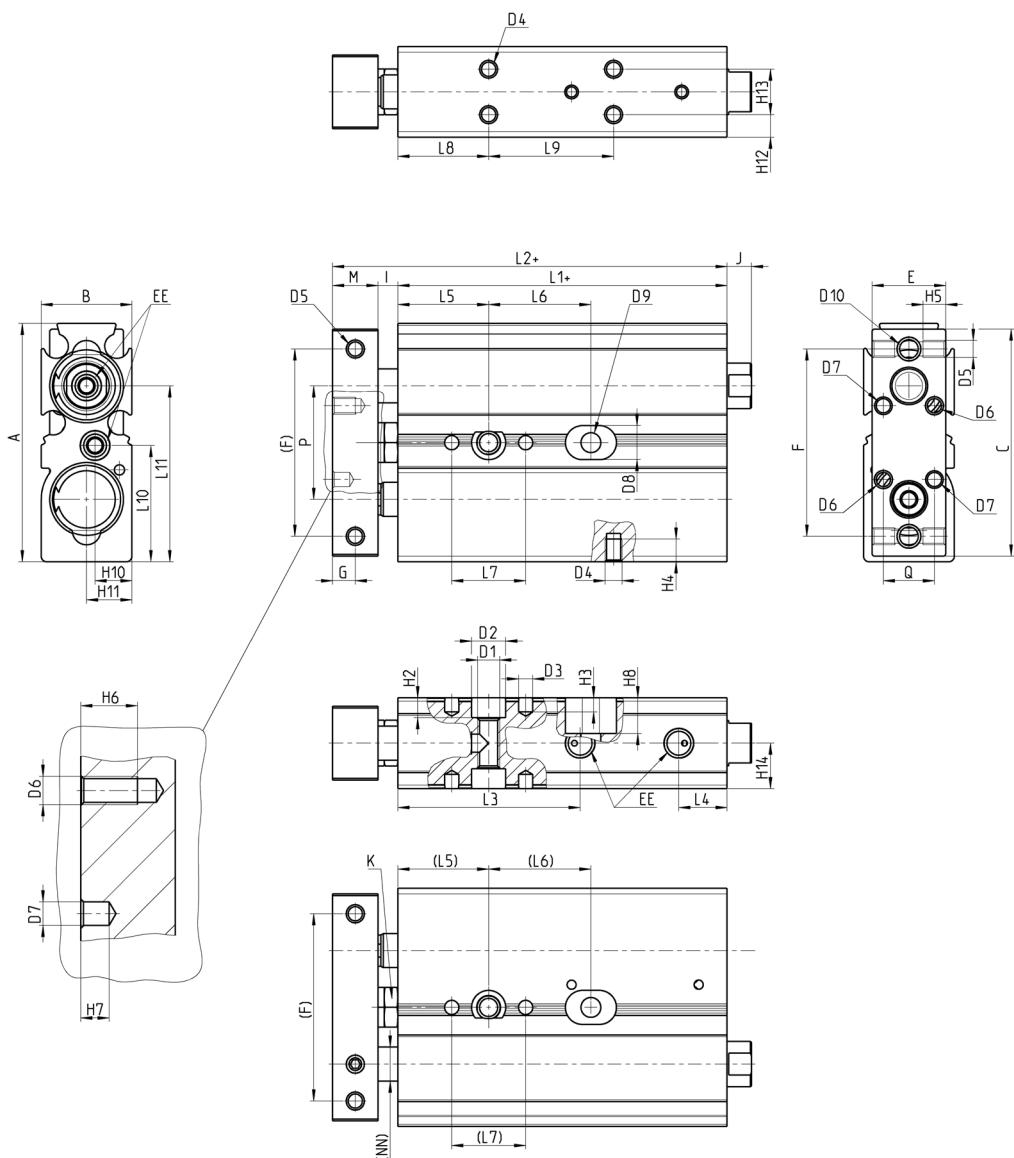
X = cylinder stroke in mm
 M = torque moment applied on the flange in Nm



Cylinders (single flange)

PNEUMATIC ACTUATION

1



+ = add the stroke

TWIN CYLINDERS

SERIES QX - DIMENSIONAL CHARACTERISTICS

+ = add the stroke

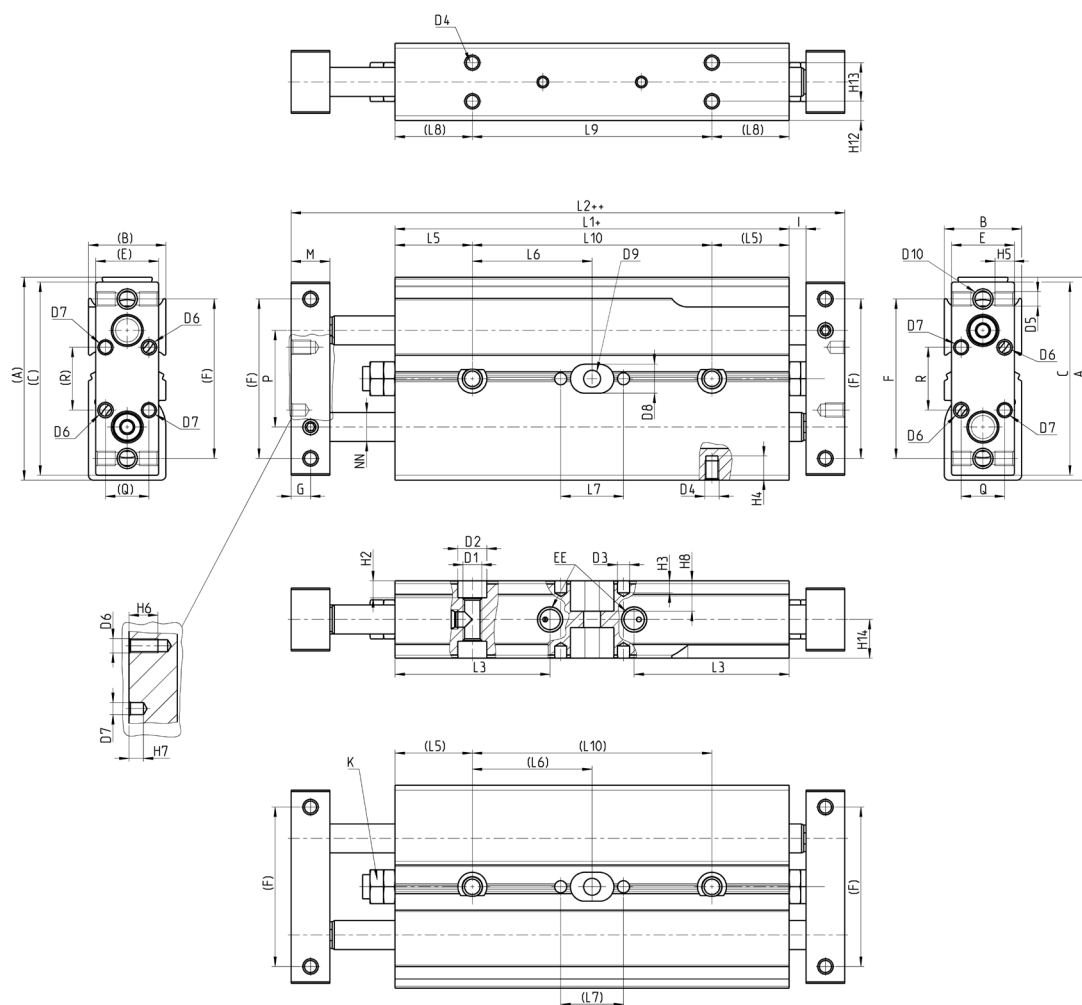
Stroke (mm)	Ø 10	Ø 16	Ø 20	Ø 25	Ø 32
A	42	58	62	76	94
B	16	21	25	30	37
C	40	56	60	71	92
E	13	19	22	27	35
F	33	42	50	60	75
G	4	5	6	6	8
I	3,5	2,5	4,5	4,5	4
M	8	10	12	12	16
Q	9	11	16	16	16
R	13	13	18	18	18
L1+	48	57,5	67,5	70,5	80,5
L2+	59,5	70	84	87	100,5
L3	32,1	34	39,5	44,0	46,5
L4	8,5	8,5	9	8,5	12
L5	16	20	25	30	30
L6	10	18	25	30	40
L6	20	28	30	30	40
L6	30	38	35	40	50
L6	40	48	35	40	50
L6	50	58	35	40	50
L6	75	83	45	60	70
L6	100	-	55	60	70
L7	13	13	20	20	20
L8	16	30	30	30	30
L9	10	22	25	30	40
L9	20	32	25	30	40
L9	30	42	35	40	50
L9	40	52	35	40	50
L9	50	62	35	40	50
L9	75	87	45	60	70
L9	100	-	55	60	70
L10	20,5	29	31	38	47
L11	31	52	57,2	71,5	47
H2	3,5	4,5	5,5	6,5	6,5
H3	2,5	4,0	4,0	4,0	4,0
H4	4,0	5,0	4,5	5,0	7,5
H5	6,5	6,0	6,0	6,0	7,5
H6	8,0	6,0	8,0	8,0	8,0
H7	3,0	3,0	4,0	4,0	4,0
H8	6,3	-	-	-	-
H10	6,5	10,5	10,5	15	8,5
H11	8	16,5	20,2	21,5	28,5
H12	4	10,5	8,00	8,5	8,5
H13	8	-	9,0	13,0	20,0
H14	8	5,5	12,5	15,0	18,5
D1	M4	M5	M6	M8	M8
D2	6	7,5	9,5	10,5	10,5
D3	2,5	2,5	4	4	4
D4	M3	M3	M4	M5	M5
D5	M3	M4	M4	M5	M5
D6	M3	M3	M4	M4	M4
D7	2,5	2,5	4,0	4,0	4,0
D8	6,0	-	-	-	-
D9	3,5	-	-	-	-
D10	M4	M5	M5	M6	M6
NN	6	8	10	12	16
EE	M5	M5	M5	M5	G1/8
J	4,3	-	-	-	-
K	7	7	8	8	10
P	20	25	29	35	45

For out of standard intermediate strokes (ex. stroke 37), you have to consider the dimensions referring to the immediately higher stroke (ex. stroke 40) with a maximum permitted reduction of 10 mm.

Cylinders (double flange)

PNEUMATIC ACTUATION

1



+ = add the stroke

TWIN CYLINDERS

SERIES QX - DIMENSIONAL CHARACTERISTICS

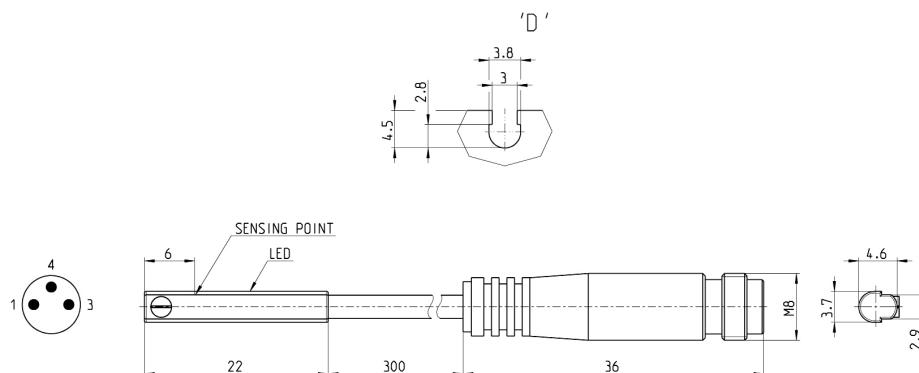
+ = add the stroke

++ = add the stroke 2 times

	Stroke (mm)	Ø 10	Ø 16	Ø 20	Ø 25	Ø 32
A		42	58	62	76	94
B		16	21	25	30	37
C		40	56	60	71	92
E		13	19	22	27	35
F		33	42	50	60	45
G		4	5	6	6	6
I		3,5	2,5	4,5	4,5	4
M		8	10	12	12	16
Q		9	11	16	16	16
R		13	13	18	18	18
L1+		72	86,6	98	104,2	115,6
L2++		95	111,6	131	137,2	155,6
L3		32,1	34	39,5	44	46,5
L5		16	20	25	30	30
L6	10	25	28,3	29,0	27,1	32,8
L6	20	30	33,3	34,0	32,1	37,8
L6	30	35	38,3	39,0	37,1	42,8
L6	40	40	43,3	44,0	42,1	47,8
L6	50	45	48,3	49,0	47,1	52,8
L6	75	57,3	60,8	61,5	59,6	65,3
L6	100	-	73,3	74,0	72,1	77,8
L7		13	13	20	20	20
L8		16	30	30	30	30
L9	10	49,6	36,6	48	54,2	65,6
L9	20	59,6	46,6	58	64,2	75,6
L9	30	69,6	56,6	68	74,2	85,6
L9	40	79,6	66,6	78	84,2	95,6
L9	50	89,6	76,6	88	94,2	105,6
L9	75	114,6	101,6	113	119,2	130,6
L9	100	-	126,6	138	144,2	155,6
L10	10	49,6	56,6	58,0	54,2	65,6
L10	20	59,6	66,6	68,0	64,2	75,6
L10	30	69,6	76,6	78,0	74,2	85,6
L10	40	79,6	86,6	88,0	84,2	95,6
L10	50	89,6	96,6	98,0	94,2	105,6
L10	75	114,6	121,6	123,0	119,2	130,6
L10	100	-	146,6	148,0	144,2	155,6
H2		6,3	4,5	5,50	6,5	6,5
H3		2,5	4,0	4,00	4	4
H4		4	5,0	4,50	5	7,5
H5		6,5	6,0	6,00	6	7,5
H6		8	6,0	8,00	8	8
H7		3	3,0	4,00	4	4
H8		6,3	-	-	-	-
D1		M4	M5	M6	M8	M8
D2		6	7,5	9,5	10,5	10,5
D3		2,5	2,5	4	4	4
D4		M3	M3	M4	M5	M5
D5		M3	M4	M4	M5	M5
D6		M3	M3	M4	M4	M4
D7		2,5	2,5	4	4	4
D8		6	-	-	-	-
D9		3,5	-	-	-	-
D10		M4	M5	M5	M6	M6
NN		6	8	10	12	16
EE		M5	M5	M5	M5	G1/8
K		7	7	8	8	10
P		20	25	29	35	40

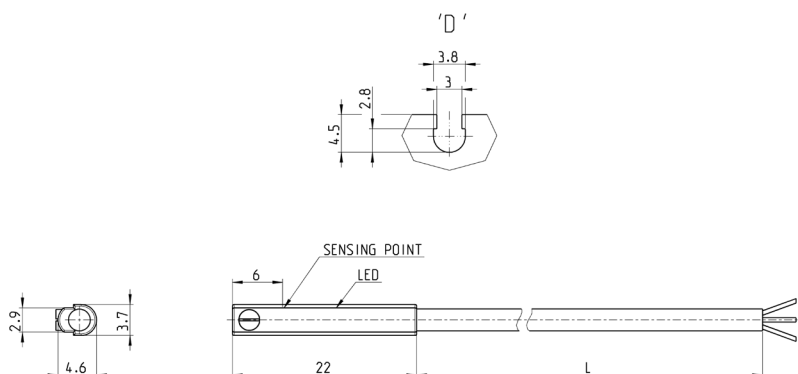
For out of standard intermediate strokes (ex. stroke 37), you have to consider the dimensions referring to the immediately higher stroke (ex. stroke 40) with a maximum permitted reduction of 10 mm.

Magnetic proximity switches, male M8 3-pin conn., D-slot, straight



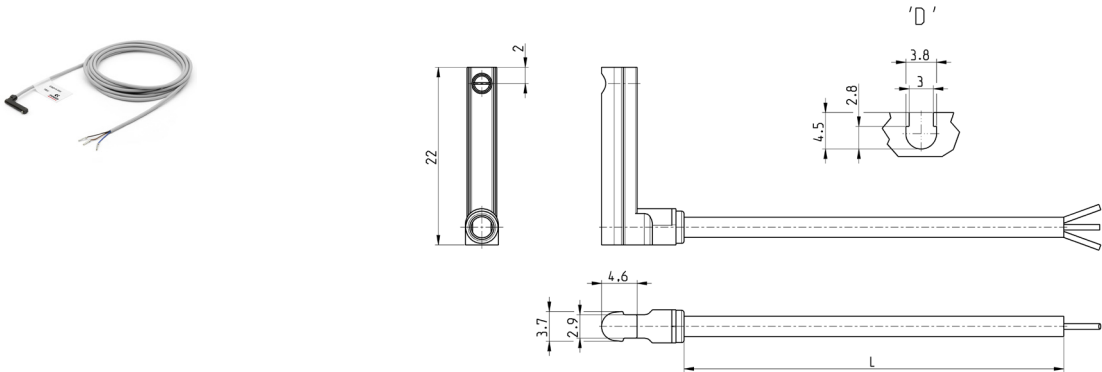
Mod.	Operation	Connection	Voltage	Output	Max. current	Max Load	Protection
CSD-D-364	Magneto-resistive	3 wires with M8 connector	10 ÷ 27 V DC	PNP	200 mA	6 W	Against polarity reversing and overvoltage
CSD-D-384	Magneto-resistive	3 wires with M8 connector	10 ÷ 27 V DC	NPN	200 mA	6 W	Against polarity reversing and overvoltage

Magnetic proximity switches, 3-wire cable, D-slot



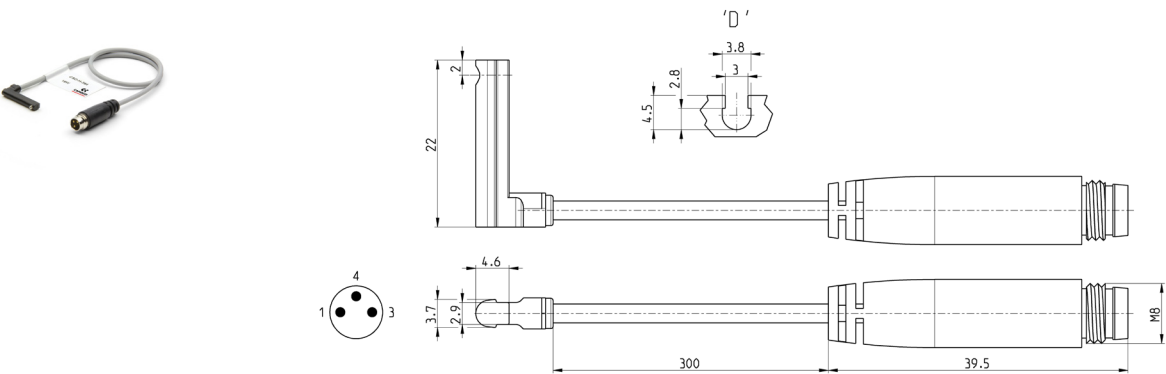
Mod.	Operation	Connections	Voltage	Output	Max. current	Max Load	Protection	L = length cable
CSD-D-334	Magneto-resistive	3 wires	10 ÷ 27 V DC	PNP	200 mA	6W	Against polarity reversing and overvoltage	2 m
CSD-D-334-5	Magneto-resistive	3 wires	10 ÷ 27 V DC	PNP	200 mA	6W	Against polarity reversing and overvoltage	5 m
CSD-D-374	Magneto-resistive	3 wires	10 ÷ 27 V DC	NPN	200 mA	6W	Against polarity reversing and overvoltage	2 m
CSD-D-374-5	Magneto-resistive	3 wires	10 ÷ 27 V DC	NPN	200 mA	6W	Against polarity reversing and overvoltage	5 m

Magnetic proximity switches, 3-wire cable, D-slot with 90° cable



Mod.	Operation	Connections	Voltage	Output	Max. current	Max Load	Protection	L = length cable
CSD-H-334	Magneto-resistive	3 wires	10 ÷ 27 V DC	PNP	200 mA	6 W	Against polarity reversing and overvoltage	2 m
CSD-H-334-5	Magneto-resistive	3 wires	10 ÷ 27 V DC	PNP	200 mA	6 W	Against polarity reversing and overvoltage	5 m
CSD-H-374	Magneto-resistive	3 wires	10 ÷ 27 V DC	NPN	200 mA	6 W	Against polarity reversing and overvoltage	2 m
CSD-H-374-5	Magneto-resistive	3 wires	10 ÷ 27 V DC	NPN	200 mA	6 W	Against polarity reversing and overvoltage	5 m

Magnetic proximity switches, male M8 3-pin conn., D-slot, 90°



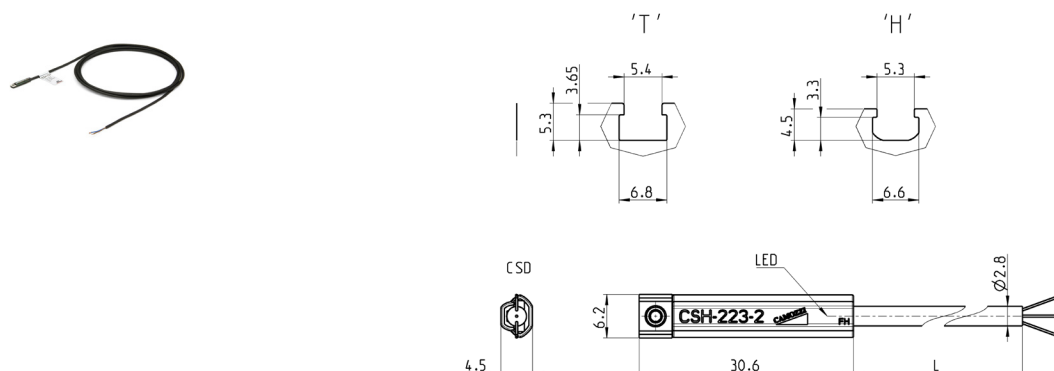
Cable length: 0.3 m

Mod.	Operation	Connection	Voltage	Output	Max. current	Max Load	Protection
CSD-H-364	Magneto-resistive	3 wires with M8 connector	10 ÷ 27 V DC	PNP	200 mA	6 W	Against polarity reversing and overvoltage
CSD-H-384	Magneto-resistive	3 wires with M8 connector	10 ÷ 27 V DC	NPN	200 mA	6 W	Against polarity reversing and overvoltage

Magnetic proximity switches with 2 or 3 wire cable for H-slot

PNEUMATIC ACTUATION

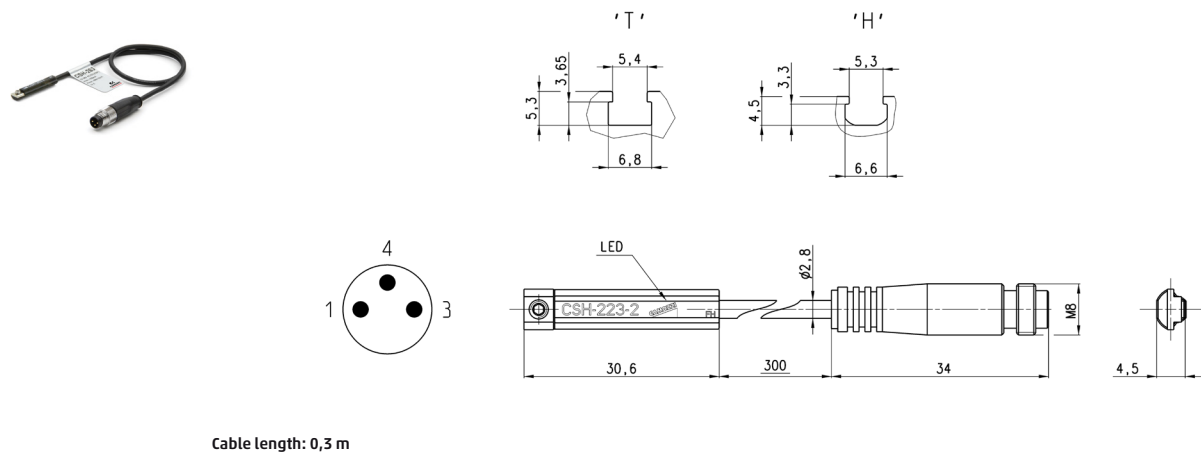
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Mod.	Operation	Connection	Voltage	Output	Max. current	Max Load	Protection	L = cable length
CSH-223-2	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-223-5	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-223-10	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing and overvoltage	10 m
CSH-223-2EX	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing and overvoltage	2 m
CSH-223-5EX	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-223-10EX	Reed	2 wires	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing	10 m
CSH-221-2	Reed	2 wires	30 ÷ 230 V AC - 30 ÷ 110 V DC	-	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-221-5	Reed	2 wires	30 ÷ 230 V AC - 30 ÷ 110 V DC	-	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-221-2EX	Reed	2 wires	30 ÷ 230 V AC - 30 ÷ 110 V DC	-	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-221-5EX	Reed	2 wires	30 ÷ 230 V AC - 30 ÷ 110 V DC	-	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-233-2	Reed	3 wires	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-233-5	Reed	3 wires	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-233-2EX	Reed	3 wires	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-233-5EX	Reed	3 wires	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-334-2	Magnetoresistive	3 wires	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage	2 m
CSH-334-5	Magnetoresistive	3 wires	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage	5 m
CSH-334-2EX	Magnetoresistive	3 wires	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage	2 m
CSH-334-5EX	Magnetoresistive	3 wires	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage	5 m
CSH-433-2	Reed NC	3 wires	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing and overvoltage	2 m
CSH-433-5	Reed	3 wires	10 ÷ 30 V AC/DC	PNP-NC	250 mA	10 VA / 8 W	Against polarity reversing	5 m
CSH-433-2EX	Reed	3 wires	10 ÷ 30 V AC/DC	PNP-NC	250 mA	10 VA / 8 W	Against polarity reversing	2 m
CSH-433-5EX	Reed	3 wires	10 ÷ 30 V AC/DC	PNP-NC	250 mA	10 VA / 8 W	Against polarity reversing	5 m

Note for 2-wire switches Mod. CSH-223-2, CSH-223-5, CSH-221-2, CSH-221-5:
in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on.

Magnetic proximity switches with M8 3-pin connector for H-slot



Cable length: 0,3 m

Mod.	Operation	Connection	Voltage	Output	Max. current	Max Load	Protection
CSH-253	Reed NO	2 wires M8 male 3 pin	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing
CSH-253EX	Reed NO	2 wires M8 male 3 pin	10 ÷ 30 V AC/DC	-	250 mA	10 VA / 8 W	Against polarity reversing
CSH-263	Reed NO	3 wires M8 male 3 pin	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing
CSH-263EX	Reed NO	3 wires M8 male 3 pin	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing
CSH-364	Magnetoresistive	3 wires M8 male 3 pin	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage
CSH-364EX	Magnetoresistive	3 wires M8 male 3 pin	10 ÷ 27 V DC	PNP	250 mA	6 W	Against polarity reversing and overvoltage
CSH-463	Reed NC	3 wires M8 male 3 pin	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing
CSH-463EX	Reed NC	3 wires M8 male 3 pin	10 ÷ 30 V AC/DC	PNP	250 mA	10 VA / 8 W	Against polarity reversing

Note for 2-wire switch Mod. CSH-253:
in case of polarity reversing the sensor will still be operating, but LED diode won't turn on.